

When using Mitsubishi equipment, thoroughly read this manual and the associated manuals that are introduced in this manual. Also, pay careful attention to safety and handle the module properly.

These precautions apply only to Mitsubishi equipment. Please refer to the relevant user's manuals for safety precautions pertaining to Mitsubishi programmable controller systems and GOT900 Series Graphics Operation Terminal (abbreviated as GOT, hereafter).

The SAFETY PRECAUTIONS in this manual are classified into two categories: DANGER and CAUTION.

OANGER	: Procedures which may lead to a dangerous condition and cause death or serious personal injury if not observed as directed.	
	: Procedures which may lead to a dangerous condition and cause minor to medium personal injury or damage only to property, if not observed as directed.	

Depending on circumstances, procedures indicated with

CAUTION could also lead to serious results.

In any case, it is important to strictly observe the directions indicated with the above signs.

Keep this manual in a place which allows you to easily reach it whenever necessary. Please make sure that the end user of this equipment be provided with this manual.

- externally before installing a power supply module, wiring, or working on the GOT. There may be a hazard of electric shock or damage to
- Make sure to apply the terminal cover to the GOT if the power is to be supplied to the GOT after completing wiring work on the GOT's power supply terminal. There may be a hazard of electric shock unless the
- specifications described in the GOT900 Series User's Manual. Using in an environment other than that satisfies the general specifications could cause an electric shock, a fire, or damage or deterioration to the
- Be extremely cautious so that your finger, etc. will not be caught when adjusting the installing angle after removing the angle adjusting screw

tighten the mounting screws securely by applying a specified torque in the range of 36 to 48N•m. Loose screws could cause dropping of the

- degrees when adjusting it with the stand kept installed to the GOT. The stand would touch and give damage to the GOT if the adjusting
- To avoid electric shocks, make sure to ground FG and LG terminals,
- Tighten the power supply terminal screws to the specified torque of 36
- Make sure that foreign materials such as chips or waste wires are not
- To remove the communications cable or power cable connected to the GOT, never hold and pull the cable itself. Make sure to use a hand to hold the part that is closest and connected to the GOT. Pulling the cable itself with the GOT kept connected could damage the GOT or

When disposing, treat this product as industrial waste.

Manuals

The following manuals are relevant to this product. Refer to the following list and order the required manuals.

Related Manual

Manual Name	Manual Number (Type Code)
A985GOT/A975GOT/A970GOT/A960GOT	SH-4005
User's Manual	(1DM099)

Related Manual

For relevant manual, refer to the PDF manual stored within the drawing software.

1. Introduction

This manual explains the A9GT-70STAND (Referred to as Stand, hereafter). Stand is used for fixing the GOT at a position which allows an easy view of the GOT's monitor screen when debugging screen data which is displayed on the GOT, as illustrated below.

Stand is designed for common use with A975GOT, A970GOT, and A960GOT.



Stand is convenient especially when screen data debugging is performed in the case the GOT is bus-connected by means of an extension cable. When connecting the extension cable, Stand cannot be placed on a desk because the connector comes out from the bottom of the GOT enclosure. Applying Stand to the GOT facilitates screen data debugging on a desk.

2. How to Use STAND

A975GOT, A970GOT

1) Specify a screen according to the GOT (A975GOT, A970GOT, A960GOT) installed.

As per the illustrations below, the screen with the larger internal opening identifies A975GOT or A970GOT and that with the smaller internal opening identifies A960GOT.



A960GOT

2) Adjust the GOT installing angle with the angle adjusting screw.



3) Insert the GOT from the front of Stand and install it to Stand. For how to install, see the A985GOT/A975GOT/A970GOT/A960GOT User's Manual.
4) After the installation, perform wiring, etc.

3. Outside Dimensions



Type of GOT installed	a	(b) *1	©	@*2
When A975GOT or	314	335	304	330
A970GOT is installed	(12.4)	(13.2)	(12.0)	(13.0)
When A960GOT is installed	310	300	337	297
	(12.2)	(11.8)	(13.3)	(11.7)
			(Unit :	mm(inch))

*1 Front view dimensions.

*2 Dimensions for installation angle of 75 degrees

Weight kg(lb)	1.48 (3.26)

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

A For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
 Before using the product for special purposes such as nuclear power, electric power,
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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